



JOB DESCRIPTION

Press Brake Operator

Reports to: Shop Manager

Supervises: None

Classification: Non-Exempt (Hourly)

Duties & Responsibilities:

- Setup and operate brake press in a safe and efficient manner
- Select, position, and align dies in machine ram and bed
- Ability to read blueprints, thorough understanding of flat pattern layout and geometric tolerances and how they relate to the finished part
- Ability to work safely
- Maintain clean equipment/tools and work area
- Operate forklift and understand its safe working limits
- Record an accurate log of job times and labor reporting

Education/Experience

- 2-3 years' experience setting up and operating a CNC Brake Press
- A thorough understanding of press tooling and its working limits is necessary
- Knowledge and application of bend allowances/deductions
- Ability to read and accurately use measuring tools including tape measure, caliper, micrometer in both imperial (inch) and metric
- Ability to identify parts by part number, measurements, material grade, etc....
- Basic math skills: read and write mixed numbers in both decimal and fractional form
- Ability to give work instruction and communicate effectively with others
- Ability to work 40+ hours per week (5 days per week 1st shift, 4 days per week 2nd shift)
- Show a positive and eager to learn attitude with strong work ethic

Physical Demands

- Stand-continuously (8-12 hours)
- Bend and lift, loading and unloading parts into the machine
- Walk, Ladder Climb-occasionally
- Balance-frequently
- Firm grasp-continuously
- Lift, push & pull up to 50 pounds-intermittently/continuously

Other duties, responsibilities and activities may change or be assigned at any time with or without notice.