



## *JOB DESCRIPTION*

### **Experienced Laser Operator**

**Reports to:** Shop Manager  
**Supervises:** None  
**Classification:** Non-Exempt (Hourly)

#### **Duties & Responsibilities:**

- Follow company rules, safety policies while working in a fast paced environment.
- Maintain organized/clean work area along with maintaining a high level of attention to detail and focus to the given task.
- Perform daily machine startup and shut down operations.
- Basic understanding of CNC machine code.
- Ability to tune, adjust and refine laser cutting conditions to produce acceptable laser cut metal parts per drawing and company cutting standards.
- Ability to operate forklift truck safely.
- Identify, stage, load and unload various types of metal from CNC Laser cutting machine using overhead cranes, lifting systems, forklifts and by hand. Assist team members as needed.

#### **Education/Experience**

- High school graduate
- Experience operating CO<sub>2</sub>/Nitrogen laser, CNC cutting machines, and Amada CNC laser machines preferred.
- Knowledge of shielding gases utilized for laser cutting process along with relative nozzle sizes and other tooling required
- Ability to read and accurately use measuring tools including tape measure, caliper, micrometer in both imperial (inch) and metric
- Possess knowledge to identify parts by part number, measurements, material grade, etc....
- Basic math skills: read and write mixed numbers in both decimal and fractional form
- Ability to give work instruction and communicate effectively with others
- Ability to work 40+ hours per week. Work hours to be explained in detail upon interview.
- Show a positive and eager to learn attitude with strong work ethic

#### **Physical Demands**

- Stand-continuously (8-12 hours)
- Walk, Ladder Climb-occasionally
- Sit, crawl-rarely
- Bend, kneel or crouch-frequently
- Balance-frequently
- Firm grasp-continuously
- Bend, Twist, Lift, push & pull , up to 50 lbs continuously and occasionally more than 50lbs.

(Cont'd)

Requirements, skills, and abilities described above are representative of those that must be met by an employee to successfully perform the essential functions of this position with or without reasonable accommodation. In no instance, however, should the duties, responsibilities, and requirements be interpreted as all-inclusive. Additional functions and requirements may be assigned by supervisors as deemed appropriate. Duties, responsibilities and activities may change at any time with or without notice.

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