



JOB DESCRIPTION

Experienced Welder / Fabricator

Reports to: Shop Manager

Supervises: None

Classification: Non-Exempt (Hourly)

Duties & Responsibilities:

- GTAW/TIG welding experience in both carbon and stainless steel (1G, 2G, 3G)
 - Experience welding thin materials (commonly 16ga and thinner)
 - Ability to select appropriate filler metal to match to base metal for welding process
- Perform various different wire-feed welding processes including FCAW, GMAW and GMAW-S/MIG welding process on both carbon and stainless steel
- Operate power grinders/tools, drill press, belt sander, tapping table and other miscellaneous hand tools
- Advanced blueprint reading skills, including first and third angle projection, the ability to interpret and manufacture to drawing specifications, customer requirements and work order direction
- Ability to work safely
- Maintain clean equipment/tools and work area
- Operate forklift and understand it's safe working limits
- Record an accurate log of job times and labor reporting

Job Skills & Qualifications

- At least 3 years experience or 1 year Technical Diploma/Associated Degree with a minimum of 2 years experience (TIG/MIG welding experience)
- Ability to read and accurately use measuring tools including tape measure, caliper, micrometer in both imperial (inch) and metric
- Ability to identify parts by part number, measurements, and material grade
- Ability to weld within tight tolerances
- Well versed in understanding welding symbols
- Basic math skills: read and write mixed numbers in both decimal and fractional form
- Knowledge and ability to perform metal polishing/finishing to various different surface finishes and/or sanitary grind
- Ability to give work instruction and communicate effectively with others
- Vision must be good or corrected to normal to perform normal job duties
- Ability to read and write in English in order to process paperwork and follow up on any actions necessary
- Show a positive and eager to learn attitude with strong work ethic

(Cont'd)

Physical Demands

- Stand-continuously (8-12 hours)
- Walk, Ladder Climb-occasionally
- Sit, crawl-rarely
- Bend, twist, kneel or crouch-frequently
- Balance-frequently
- Firm grasp-continuously
- Lift, push & pull up to 50 lbs-continuously and occasionally more than 50 lbs.

Requirements, skills, and abilities described above are representative of those that must be met by an employee to successfully perform the essential functions of this position. In no instance, however, should the duties, responsibilities, and requirements be interpreted as all-inclusive. Additional functions and requirements may be assigned by supervisors as deemed appropriate. Duties, responsibilities, and activities may change at any time with or without notice.