



## *JOB DESCRIPTION*

### **Press Brake Operator**

**Reports to:** Shop Manager

**Supervises:** None

**Classification:** Non-Exempt (Hourly)

#### **Duties & Responsibilities:**

- Setup and operate brake press in a safe and efficient manner
- Select, position, and align dies in machine ram and bed
- Ability to read blueprints, thorough understanding of flat pattern layout and geometric tolerances and how they relate to the finished part
- Ability to work safely
- Maintain clean equipment/tools and work area
- Operate forklift and understand its safe working limits
- Record an accurate log of job times and labor reporting

#### **Job Skills & Qualifications**

- At least 2 years experience setting up and operating a CNC Brake Press
- A thorough understanding of press tooling and its working limits is necessary
- Knowledge and application of bend allowances/deductions
- Ability to read and accurately use measuring tools including tape measure, caliper, micrometer in both imperial (inch) and metric
- Ability to identify parts by part number, measurements, and material grade
- Basic math skills: read and write mixed numbers in both decimal and fractional form
- Ability to give work instruction and communicate effectively with others
- Vision must be good or corrected to normal to perform normal job duties
- Ability to read and write in English in order to process paperwork and follow up on any actions necessary
- Show a positive and eager to learn attitude with strong work ethic

#### **Physical Demands**

- Stand-continuously (8-12 hours)
- Bend, twist, and lift, loading and unloading parts into the machine
- Walk, Ladder Climb-occasionally
- Balance-frequently
- Firm grasp-continuously
- Lift, push & pull up to 50 lbs-continuously and occasionally more than 50 lbs.

(Cont'd)

Requirements, skills, and abilities described above are representative of those that must be met by an employee to successfully perform the essential functions of this position. In no instance, however, should the duties, responsibilities, and requirements be interpreted as all-inclusive. Additional functions and requirements may be assigned by supervisors as deemed appropriate. Duties, responsibilities, and activities may change at any time with or without notice.